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(54) **Card connector**

Kartenverbinder

Connecteur de carte

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(56) References cited:
US-A- 5 846 096 **US-A- 6 036 513**
US-A- 6 059 587 **US-A- 6 109 941**

- **PATENT ABSTRACTS OF JAPAN vol. 1998, no. 05, 30 April 1998 (1998-04-30) & JP 10 021350 A (HITACHI MAXELL LTD), 23 January 1998 (1998-01-23)**

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Description

[0001] The present invention relates to card connectors for electrically connecting cards to circuit boards and, particularly, to a card connector for retaining a card for a portable device.

[0002] Japanese patent application Kokai No. 11-135192 discloses a card connector of this type. This card connector comprises a body, a slider pushed into the body along with a card, a spring provided between the slider and the body, a cam mechanism consisting of a cam provided on a side face of the slider and a pin provided on a side wall of the body, and a pin-depressing spring attached to an lateral wall extending laterally from the side wall of the body. The cam mechanism works as a lock/unlock mechanism for the slider. The card insertion/removal is made by push-push operation on the card edge.

[0003] In the above card connector, however, the lock/unlock mechanism is so complex and the number of parts is so large that it is difficult to reduce the manufacturing cost. In addition, the lateral wall extending laterally from the body side wall makes it difficult to miniaturize the device.

[0004] Patent US 6036513 discloses a card connector according to the preamble of claim 1.

[0005] Accordingly, it is an object of the invention to provide a card connector capable of reducing the number of parts, simplifying the mechanism, reducing the manufacturing cost, and miniaturizing the device.

[0006] The above object is achieved by the invention as claimed in claim 1.

[0007] Embodiments of the invention will now be described by way of example with reference to the accompanying drawings in which:

Fig. 1 is an exploded perspective view of a card connector according to the first embodiment of the invention;

Fig. 2 is a perspective view of the card connector;

Figs. 3(a)-(d) are sectional views of the card connector into which a card is being inserted;

Figs. 4(a)-(c) are sectional views of the card connector from which a card is being removed;

Figs. 5 and 6 are top plan views of the card connector into which a card is being inserted;

Fig. 7 is a top plan view of the card connector in which a rim member is provided on the case body;

Figs. 8 and 9 are perspective views of a variation to the first embodiment of the invention;

Fig. 10 is an exploded perspective view of a card

connector according to the second embodiment of the invention; and

Fig. 11 is a perspective view of the second embodiment.

[0008] In Figs. 1 and 2, a card connector comprises a case 1 for retaining a detachable card 60 (Figs. 5 and 6), such as a memory card, and an ejector 2 for slidable in the case 1 along with the card 60.

[0009] The case 1 is composed of a case body 3 made of a synthetic resin so as to open at top and front faces and a case cover 4 made of a metal so as to cover the top face of the case 3. The case body 3 has a thin bottom wall 5, a rear wall 6 provided on the rear end of the bottom wall 5, and right and left side walls 7 and 8. The rear ends of the right and left side walls 7 and 8 extend rearwardly beyond the rear wall 6. A predetermined number of terminals 9 are arranged on the rear end of the bottom wall 5 such that they extend rearwardly through the rear wall 6. A cut-out portion 10 is provided in the left side portion of the rear wall 6 and a wrong-insertion preventing portion 11 extends forwardly from the cut-out portion 10. A receiving recess 12 is provided in the joint portion between the rear wall 6 and the left side wall 8. It has a spring receiving groove (not shown) in the bottom face. A boss 13 extends forwardly from the bottom of the receiving recess 12 and a spring 14 is fitted over the boss 13. An inner ridge 35 extends along the left side wall 8 on the bottom wall 5. Opposite edges of the case cover 4 are bent downwardly so as to cover the right and left side walls 7 and 8. The front edge of the case cover 4 is bent slightly upwardly so as to facilitate insertion of the card 60 into the case 1. A stopper tab 32 extends downwardly from the left side edge of the case cover 4.

[0010] A cam member 15 is provided in the front portion of the left side wall 8. It has a sliding section 16 lower than the left side wall 8 and an engaging recess 17 provided behind the sliding section 16. The sliding section 16 has a raised rear portion 18, which is higher than the engaging recess 17. The raised rear portion 18 has a rearward projection 19 and a tapered front face 20. The engaging recess 17 has a vertical rear wall 34 so as to abut on the stopper tab 32 of the case cover 4. A guiding groove 21 extends rearwardly from the front end of the left side wall 8 to divide the cam member 15 into two halves.

[0011] The ejector 2 is provided between the left side wall 8 and the inner ridge 35. The fitting portion 23 is provided at the rear end 22 of the ejector 2 for fitting in the receiving recess 12. The spring 14 is housed in the fitting portion 23 to forwardly bias the ejector 2 in the card removal direction. An abutting portion 24 extends to the right from the fitting portion 23 for engagement with the cut-out portion 10. A side projection 26 is provided on the middle portion 25 of the ejector 2 and a tapered side face 27 extends forwardly from the side projection 26. The front portion 28 of the ejector 2 is

made slightly lower than the middle portion 25, and a slit 29 is provided in the front portion 28 in an extension of the tapered side face 27. A pair of deep slit portions (not shown) extend downwardly from the slit 29. A circular groove 30 intersects the slit 29, and a step portion 31 extends forwardly from the circular groove 30 along the outside of the front portion 28.

[0012] A pin member 36 is provided in the ejector 2. It has a U-shaped support section 37 to be fitted in the circular groove 30 and an L-shaped rotary section 38 for sliding along the cam member 15. The rotary section 38 is rotatable at a bent portion 33 of the support section 37.

[0013] A spring member 39 made of a metal is provided in the ejector 2. It is composed of a pin support 40 to be fitted in the slit 29, a card lock 41 extending rearwardly from the pin support 40, and a pin control 42 extending outwardly and then obliquely forwardly from the pin support 40. A rear leg 43 and a front leg 44 extend downwardly from the pin support 40 for fitting in the deep slit portions (not shown) to prevent upward movement of the support section 37 of the pin member 36. An engaging projection 45 is provided on each of the rear and front legs 43 and 44 to prevent these legs 43 and 44 from coming out of the deep slits. It is preferred that the pin support 40 is made such that when it is fitted in the slit 29, its upper end projects from the front portion 28 so that the pin support 40 is press-fitted in the slit 29 under a predetermined pressure. By press-fitting the pin support 40 into the slit 29 and making the U-shaped support 37 of the pin member 36, it is possible to secure the pin member 36 to the pin support 40.

[0014] The card lock 41 has a J-shaped engaging projection 47, which is laterally flexible. The pin control 42 is located above the step portion 31 and its front end depresses the rotary portion 38 of the pin member 36 toward the cam member 15 for suppressing upward movement of the rotary portion 38.

[0015] A release member 49 extends along the cam member 15 on the outside of the ejector 2. It consists of a push rod 50 for sliding in the guiding groove 21 and a push button 51, which projects from the front end of the case 1. The push rod 50 has a rear engaging portion 52, a release portion 53, and a front engaging portion 54. The release portion 53 has sloped rear and front faces 55 and 56.

[0016] As shown in Figs. 3(a)-(d), the front face 57 of the rear engaging portion 52 abuts on the stopper tab 32 of the case cover 4 so that the rear engaging portion 52 is slidable between the rear face 58 of the guiding groove 21 and the stopper tab 32. The release portion 53 is made such that when the rear engaging portion 52 abuts on the front face 58, the peak overlaps the rearward projection 19 and when the front face 57 of the rear engaging portion 52 abuts on the stopper tab 32, the peak 59 does not project rearwardly from the rearward projection 19. The front engaging portion 54 is made such that when the rear engaging portion 52 abuts on the stopper tab 32, it is located above the sliding section

16.

[0017] The card 60 will be described with reference to Figs. 5 and 6. The card 60 has a thin rectangular shape and a rounded left front corner 61 and an engaging recess 62 provided on the back side of the left front corner 61. Also, it has a semi-circular engaging notch 63 in the left side edge and a plurality of contact points (not shown) on the front end corresponding to the terminals 9.

[0018] The insertion and removal of the card 60 into and from the card connector will be described with reference to Figs. 3-6. As shown in Fig. 5, when the card 60 is inserted into the case 1 such that the engaging recess 62 and the engaging notch 63 face the bottom wall 5 and to the left, respectively, the engaging projection 47 abuts on the left side of the card 60 and flexes to the left along the tapered side face 27. It engages the engaging notch 63 while the card 60 abuts on the abutment portion 24. During this period, the ejector 2 and the release member 49 are at rest.

[0019] As shown in Fig. 3(a), the rotary portion 38 of the pin member 36 is pressed by the pin control 42 toward the sliding section 16 for engagement with the front engaging portion 54.

[0020] As shown in Figs. 3(b) and 3(c), when the card 60 is further inserted into the case 1, the ejector 2 slides together with the card 60 along the left side wall 8 against the spring 14 so that the rotary portion 38 slides rearwardly on the sliding portion 16 of the cam member 15.

[0021] As shown in Fig. 3(d), when the card 60 abuts on the rear wall 6, and the engaging recess 62 and the abutment portion 24 engage the wrong-insertion preventing portion 11 and the cut-out portion 10, respectively, the rotary portion 38 rides over the projection 18 against the pin control 42 and engages with the engaging recess 17.

[0022] As shown in Fig. 6, the card 60 is retained in place in the case 1. At this point, the rotary portion 38 is forwardly biased by the spring 14 via the ejector 2, the projection 19 is pressed to the sliding portion 16 by the pin control 42 so that the engagement between the rotary portion 38 and the engaging recess 17 is locked. Thus, the connection between the respective terminals 9 and the contact points of the card 60 is secured.

[0023] To eject the card 60 from the case 1, the push button 51 is depressed to slide the push rod 50 rearwardly. As shown in Fig. 4(a), the rotary portion 38 gradually goes up along the sloped face 55 and the rear engaging portion 52 abuts on the front wall 58 of the guiding groove 21.

[0024] As shown in Fig. 4(b), when the peak 59 of the release portion 53 overlaps the projection 19, the engagement between the rotary portion 38 and the engaging recess 17 is released.

[0025] As shown in Fig. 4(c), the rotary portion 38 slides forwardly on the sliding portion 16 against the spring 14 and engages with the front engaging portion

54, bringing the releasing member 49 forwardly and the push button 51 to the position prior to depression. Along with such movement of the rotary portion 38, the ejector 2 slides forwardly together with the card 60 to the original position as shown in Fig. 5. When the card 60 is pulled under such conditions, the engaging projection 47 is flexed to the left to release the engagement between the engaging projection 47 and the engaging recess 63 so that the card 60 is ejected from the case 1.

[0026] In Fig. 7, a rib member 64 is provided on the bottom wall 5 and a fine groove 65 is provided in the rear portion 22 of the ejector 2 such that the rib member 64 is inserted into the fine groove 65. The flexure of the card lock 41 to the left is controlled so that it is possible to prevent the card 60 from falling from the case 1. Alternatively, the rib member 64 may be provided on the case cover 4.

[0027] In Figs. 8 and 9, the guiding groove 21 is eliminated such that the release member 72 slides along the inside face of the cam member 71. An engaging groove 73 is provided near the center of the release member 72 and the stopper tab 32 is provided at a position corresponding to the engaging groove 73 such that the stopper tab 32 engages with the engaging groove 73 to control the forward sliding distance of the release member 72.

[0028] As best shown in Fig. 9, a slide projection 74 is provided on the outside of the front section 28 of the ejector 2. The slide projection 74 is lower than the front section 28 and has tapered side, rear, and front faces 75, 76, and 77, reducing the area of slide face 78. While the card 60 is inserted or removed from the case, the rotary portion 38 of the pin member 36 slides on the slide face 78. The area of the slide face 78 is so small that the rotary portion 38 rotates very smoothly. The tapered face 75 makes it easy to attach the pin member 36 to the support groove 30. The support portion 37 of the pin member 36 has an L-shaped form. The guiding groove 21 may be replaced by a through-hole through which the release member 49 slides.

[0029] In Figs. 10 and 11, like parts of the second embodiment are given the same reference numerals as those of the first embodiment and their description will be omitted. A cam member 81 is provided in the front portion of the left side wall 8. It consists of a loop-shaped cam groove 82 and a guide groove 83 provided in front of the cam groove 82. The guide groove 83 has a tapered front portion 84. The cam groove 82 is a so-called "heart cam" which has an engaging portion 86 in the rear recess of a heart-shaped raised portion 85.

[0030] The ejector 2 extends along the inside face of the left side wall 8 and its front section 87 is slidable on the cam member 81. A slit 29 is provided in the front section 87 in an extension of the tapered side face 27. A spring member 39 is press-fitted in the slit 29. The first recess 88 is provided in the front section 87 on the outside of the slit 29 and the second recess 89 is provided in front of the first recess 88. A pin control 42 is fitted in

the first and second recesses 88 and 89, and the front portion of the first recess 88 is tapered along the slope of the pin control 42. An opening 90 as wide as the second recess 89 is provided behind the second recess 89, and a pin hole (not shown) is provided toward the front. A slide face 92 with a convex surface is provided between the opening 90 and the pin hole. The pin hole receives the support section 94 of a C-shaped pin member 93 and the opening 90 receives the rotary section 95 of the pin member 93 such that the pin member 93 is slidable on the slide face 92 and rotatable about the support portion 94. The pin control 42 presses down the pin member 93 to restrict its upward movement.

[0031] The operation of the card connector according to the second embodiment will be described.

[0032] When the card (not shown) is inserted into the case 1, the support portion 94 of the pin member 93 slides forwardly along the guiding groove 83 and the rotary portion 95 slides counterclockwise in the cam groove 82. When the card is inserted to the predetermined position, the rotary portion 95 engages with the engaging portion 86. At this point, it is biased forwardly by the spring 14 via the ejector 2 and the pin member 93 is depressed by the pin control 42 so that the engagement between the rotary portion 95 and the engaging portion 86 is secured. Along with such movement of the rotary portion 95, the card is retained in place and the respective terminals 9 are connected to the contact points of the card.

[0033] To eject the card 60 from the case 1, the card is pushed in slightly. The rotary portion 95 slides counterclockwise in the cam groove 82 to release the engagement between the rotary portion 95 and the engaging portion 86. The rotary portion 95 slides counterclockwise in the cam groove 82 against the spring 14 to the original position. Along with such movement of the rotary portion 95, the ejector 2 slides forwardly together with the card to the original condition, under which the card is pulled out of the case 1.

[0034] The cam member 15 or 81 provided in the side wall of the case body 3 in the first or second embodiment may be provided on the side of the case cover 4. The card used in the card connector according to the first or second embodiment may be any card mountable in a portable device such as a memory card or IC card.

[0035] As has been described above, according to the invention, the pin member and pin control are attached to the ejector and the cam member is provided in the side wall of the case so that it is possible to reduce the number of parts, simplify the structure, reduce the manufacturing cost, and miniaturize the device. The parts, such as an ejector, pin control, and pin member, are provided on the case for assembling so that it is possible to simplify the assembling and reduce the manufacturing cost.

Claims

1. A card connector for electrically connecting a detachable card (60) to a circuit board, comprising:

a case consisting of a case body (3) and having a pair of side walls (7, 8), a rear wall (6), and a bottom wall (5) and a case cover (4) having a pair of side walls for closing the top opening of said case body (3);

an ejector (2) biased forwardly and being slidable together with said detachable card (60) along said side walls (7, 8)

a pin member (36) having a support section (37) supported by said ejector (2) and a rotary section (38) rotatable about said support section (37);

a cam member (15) provided in one of said side walls (7, 8) of either said case body (3) or said case cover (4) and having a slide section (16) on which said rotary portion (38) of said pin member (36) is slidable and an engaging portion (17) for engagement with said rotary portion (38);

a pin support (40) provided in said ejector (2) so as to restrict movement of said pin member (36),

a pin control (42) supported by said ejector (2) so as to bias said rotary portion (38) of said pin member (36) toward the sliding section (16), engagement portion (17), and projection (18) of said cam member (15) thereby restricting rotary movement away from said cam member (15) by said pin member (36),

characterized in that

said cam member (15) is opened upwardly; and said ejector (2) is biased forwardly and being slidable together with said detachable card (60) by means of an abutment portion (24) which abuts said card (60); and when said detachable card (60) is inserted into said case (1) to a predetermined position, said rotary portion (38) engages with said engaging portion (17) of said cam member (15) and said pin control (42) biases the rotary motion of said pin member (36) toward said cam member (15) to secure said engagement between said rotary portion (38) and said engaging portion (17).

2. The card connector according to claim 1, which further comprises a release member (49) consisting of a push rod (50) slidable along said cam member (15) outside said ejector (2) and having a release

portion (53), and a push button (51) projecting forwardly from said case (1), wherein when said push button (51) is depressed with said card (60) being retained in said case (1) said release portion (53) of said push rod (50) moves said pin member (36) against said pin control (42) to release said pin member (36) from said engaging portion (17) of said cam member (15).

3. The card connector according to claim 1, wherein said ejector (2) comprises a card lock (41) laterally flexible for engagement with an engaging notch (63) of said card (60).

4. The card connector according to claim 2, wherein said cam member (15) has a guiding section (21) on which said push rod (50) is slidable.

5. The card connector according to claim 3, which further comprises a rib member (64) provided on either said case body (3) or said case cover (4) to restrict lateral flexure of said card lock (41).

Patentansprüche

1. Ein Kartenverbinder zur elektrischen Verbindung einer abnehmbaren Karte (60) mit einer Leiterplatte, mit:

einem Gehäuse mit einem Gehäusekörper (3) und mit einem paar Seitenwänden (7,8), eine Rückwand (6), und einer Bodenwand (5) und einem Gehäusedeckel (4) mit einem paar Seitenwänden zur Bedeckung der oberen Öffnung des Gehäusekörpers (3);

einem Ejektor (2), der in Vorwärtsrichtung betrieben wird und gleitbar zusammen mit der abnehmbaren Karte (60) entlang der Seitenwände (7,8) ist;

einem Stiftelement (36) mit einem Stützabschnitt (37), der von dem Ejektor (2) gestützt wird, und einem Rotationsabschnitt (38), der um den Stützabschnitt (37) rotieren kann;

einem Nockenelement (15), dass in einer der seitlichen Wände (7,8) entweder des Gehäusekörpers (3) oder Gehäusedeckels (4) vorgesehen ist und ein gleitbaren Abschnitt (16) hat, auf dem der Rotationsabschnitt (38) des Stiftelements (36) gleitbar ist und außerdem einen Verbindungsabschnitt (17) zur Verbindung mit dem Rotationsabschnitt (38) hat;

ein Stiftstützelement (40) ist in dem Ejektor (2) vorgesehen, so dass die Bewegung des Stift-

elements (36) eingeschränkt ist;

eine Stiftsteuerung (42) wird von dem Ejektor (2) gestützt, so dass der Drehabschnitt (38) des Stiftelements (36) in Richtung des gleitbaren Abschnitt (16), des Verbindungsabschnitts (17), und des Vorsprungs (18) des Nockenelements (15) betrieben wird, wodurch die Drehbewegung von dem Nockenelement (15) von dem Stiftelement (36) eingeschränkt wird;

dadurch gekennzeichnet, dass

das Nockenelement (15) ist oben öffnen; und der Ejektor (2) wird noch vorne betrieben und kann mit der abnehmbaren Karte (60) gleiten mittels eine Angrenzung (24), die an die Karte (60) angrenzt; und wenn die abnehmbare Karte (60) in das Gehäuse (1) bis zu einer vorbestimmten Position eingesetzt ist, dann verbindet sich der Rotationsabschnitt (38) mit dem Verbindungsabschnitt (17) des Nockenelements (15) und die Stiftsteuerung (42) drückt federnd die Rotationsbewegung des Stiftelements (36) in Richtung des Nockenelements (15), so dass die Verbindung zwischen dem Rotationsabschnitt (38) und des Verbindungsabschnitts (17) sichergestellt ist.

2. Kartenverbinder nach Anspruch 1, der außerdem ein Auslöseerelement (49) mit einem Stab (50) umfaßt, gleitbar entlang dem Nockenelement (15) außerhalb des Ejektors (2) und mit einem Auslöseabschnitt (53), und einem Druckknopf (51), die sich von dem Gehäuse (1) nach vorne erstrecken, wobei wenn der Druckknopf (51) mit der Karte (16) in dem Gehäuse (1) gedrückt wird, dann wird der Auslöseabschnitt (53) des Stabes (50) das Stiftelement (36) gegen die Stiftsteuerung (42) bewegt, um das Stiftelement (36) von dem Verbindungsabschnitt (17) des Nockenelements (15) auszulösen.

3. Kartenverbinder nach Anspruch 1, wobei der Ejektor (2) eine lateral flexible Kartenverregelung (41) zur Verbindung mit einer Verbindungsnocke (63) der Karte (60) umfaßt.

4. Kartenverbinder nach Anspruch 2, wobei das Nockenelement (15) einen Führungsabschnitt (21) hat auf dem der Stab (50) gleitbar ist.

5. Kartenverbinder nach Anspruch 3, der außerdem ein Rippelement (64) umfaßt, das entweder in dem Gehäusekörper (3) oder dem Gehäusedeckel (4) vorgesehen ist, um eine laterale Verbiegung der Kartenverregelung (41) einzuschränken.

Revendications

1. Connecteur de carte pour connecter électriquement une carte détachable (60) à un panneau de circuit, comprenant :

un boîtier constitué d'un corps de boîtier (3) ayant une paire de parois latérales (7, 8), une paroi arrière (6) et une paroi inférieure (5), et d'un couvercle de boîtier (4) ayant une paire de parois latérales pour fermer l'ouverture supérieure du dit corps de boîtier (3) ;

un éjecteur (2) qui est sollicité vers l'avant et peut coulisser en même temps que la dite carte détachable (60) le long des dites parois latérales (7, 8) ;

une épingle (36) ayant une partie de support (37) supportée par le dit éjecteur (2) et une partie pivotante (38) qui peut tourner autour de la dite partie de support (37) ;

une came (15) prévue dans une des dites parois latérales (7, 8) du dit corps de boîtier (3) ou du dit couvercle de boîtier (4) et présentant une partie de glissement (16) sur laquelle la dite partie pivotante (38) de la dite épingle (36) peut glisser et une partie d'enclenchement (17) pour venir en prise avec la dite partie pivotante (38) ; un support d'épingle (40) prévu dans le dit éjecteur (2) de façon à limiter le mouvement de la dite épingle (36) ; une commande d'épingle (42) supportée par le dit éjecteur (2) de façon à solliciter la dite partie pivotante (38) de la dite épingle (36) vers la partie de glissement (16), la partie d'enclenchement (17) et la saillie (16) de la dite came (15), afin d'empêcher un mouvement pivotant de la dite épingle (36) à l'opposé de la dite came (15) ;

caractérisé en ce que

la dite came (15) est ouverte vers le haut ; et le dit éjecteur (2) est sollicité vers l'avant et peut coulisser en même temps que la dite carte détachable (60) par l'intermédiaire d'une partie de butée (24) qui bute contre la dite carte (60) ; et

lorsque la dite carte détachable (60) est insérée dans le dit boîtier (1) à une position prédéterminée, la dite partie pivotante (38) vient en prise avec la dite partie d'enclenchement (17) de la dite came (15) et la dite commande d'épingle (42) provoque le mouvement pivotant de la dite épingle (36) vers la dite came (15) pour assurer le dit enclenchement entre la dite partie pivotante (38) et la dite partie d'enclenchement (17).

2. Connecteur de carte selon la revendication 1, qui comprend en outre un élément de libération (49) constitué d'une tige de poussoir (50) qui peut cou-

lisser le long de la dite came (15) à l'extérieur du dit éjecteur (2) et qui comporte une partie de libération (53), et d'un bouton poussoir (51) qui fait saillie vers l'avant à partir du dit boîtier (1), dans lequel, lorsqu'on enfonce le dit bouton poussoir (51) alors que la dite carte (60) est retenue dans le dit boîtier (1), la dite partie de libération (53) de la dite tige de poussoir (50) déplace la dite épingle (36) contre la dite commande d'épingle (42) pour libérer la dite épingle (36) de la dite partie d'enclenchement (17) de la dite came (15).

3. Connecteur de carte selon la revendication 1, dans lequel le dit éjecteur (2) comprend un verrou de carte (41) latéralement flexible pour venir en prise avec une encoche d'enclenchement (63) de la dite carte (60).
4. Connecteur de carte selon la revendication 2, dans lequel la dite came (15) comporte une partie de guidage (21) sur laquelle la dite tige de poussoir (50) peut glisser.
5. Connecteur de carte selon la revendication 3, qui comprend en outre une nervure (64) prévue sur le dit corps de boîtier (3) ou le dit couvercle de boîtier (4) pour limiter la flexion latérale du dit verrou de carte (41).

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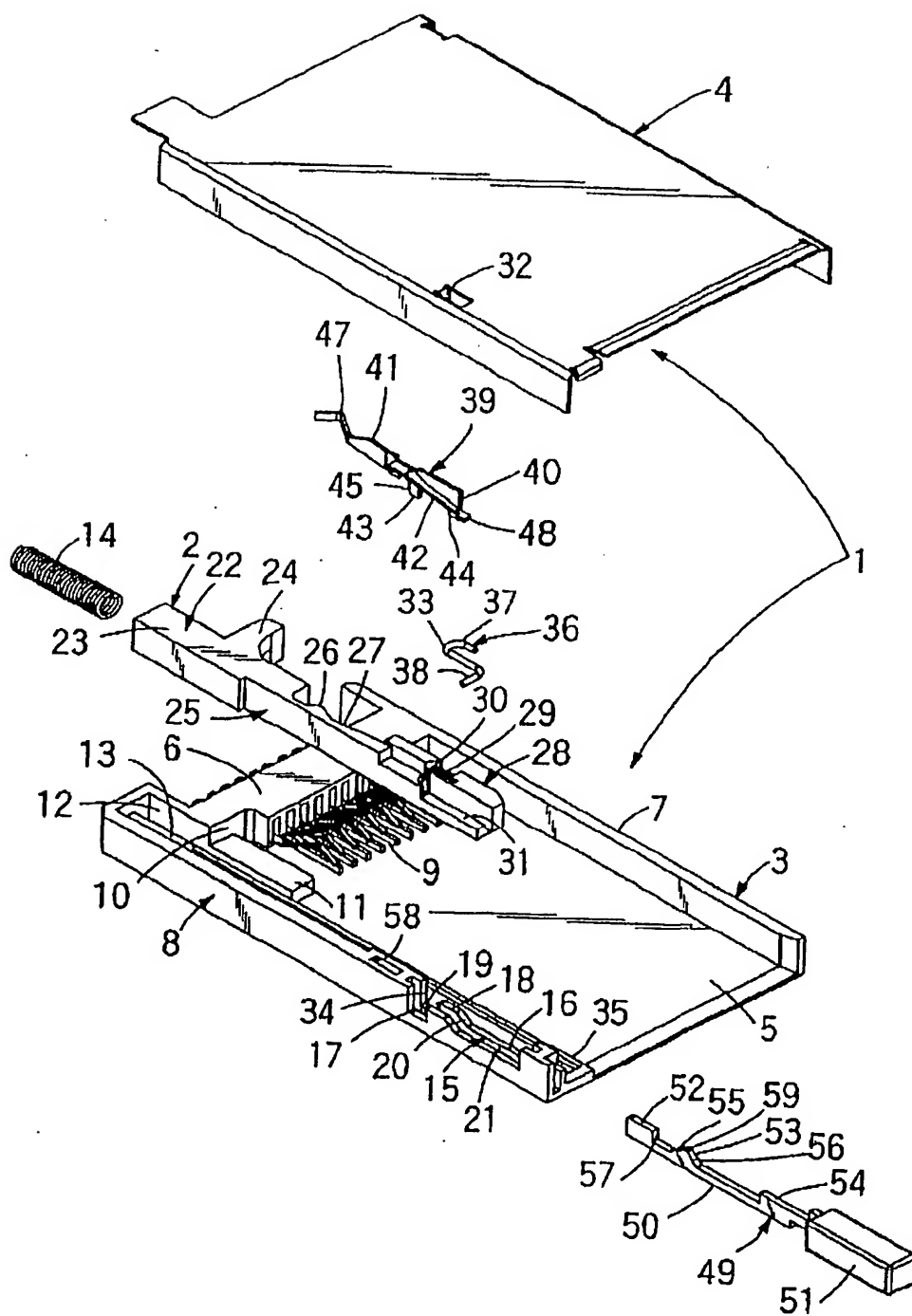


FIG. 1

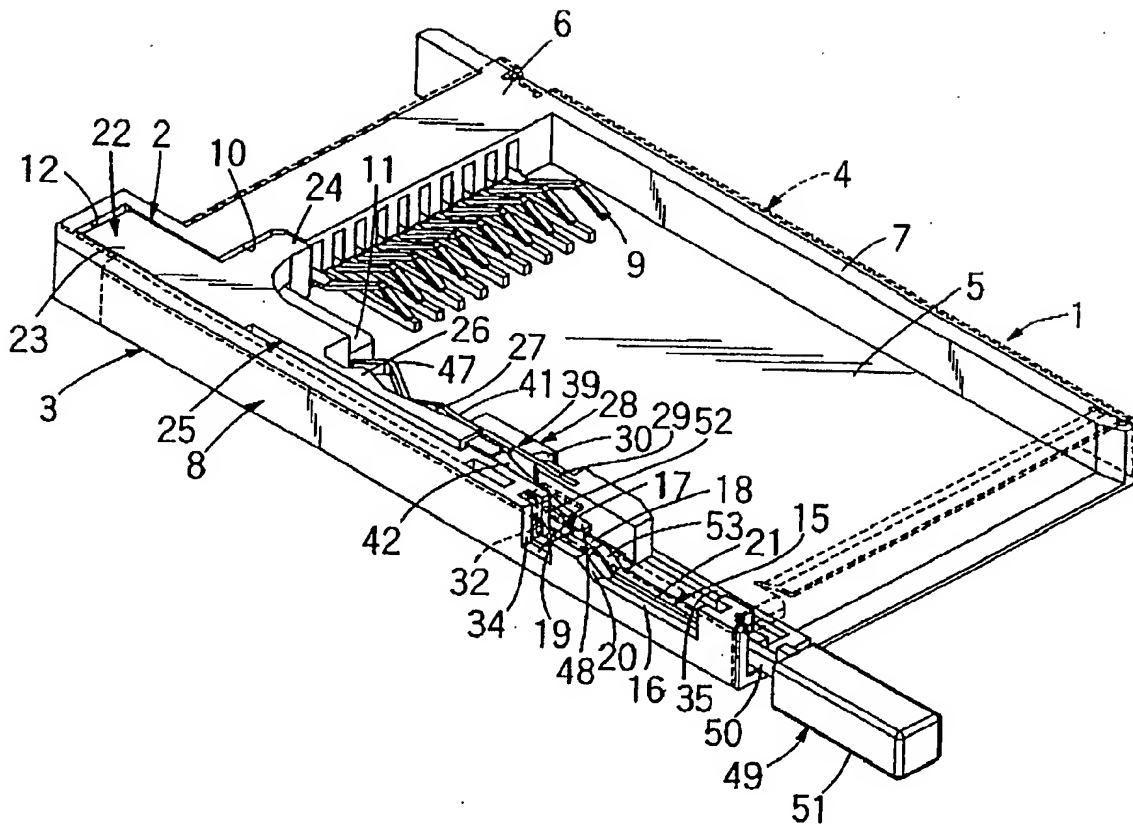


FIG. 2

FIG. 3(a)

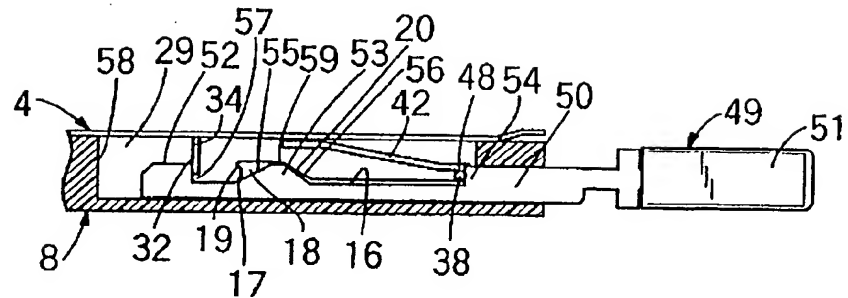


FIG. 3(b)

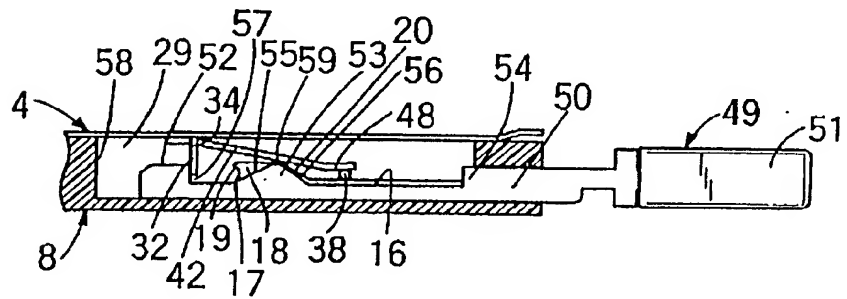


FIG. 3(c)

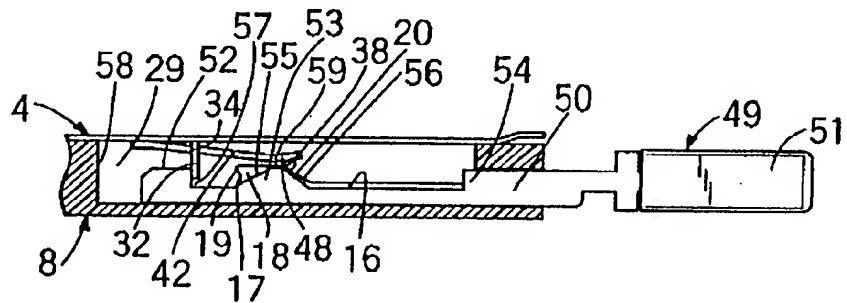
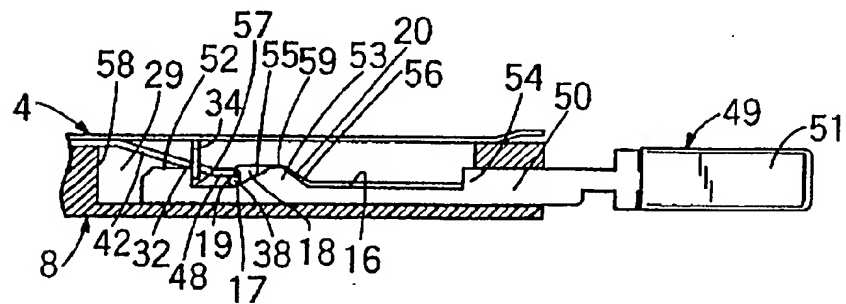
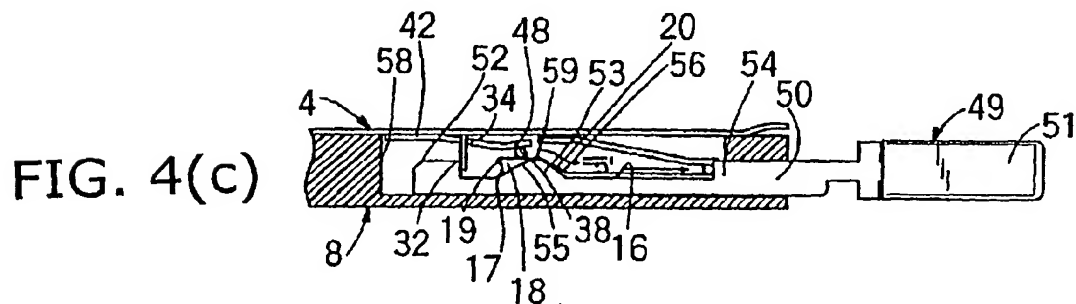
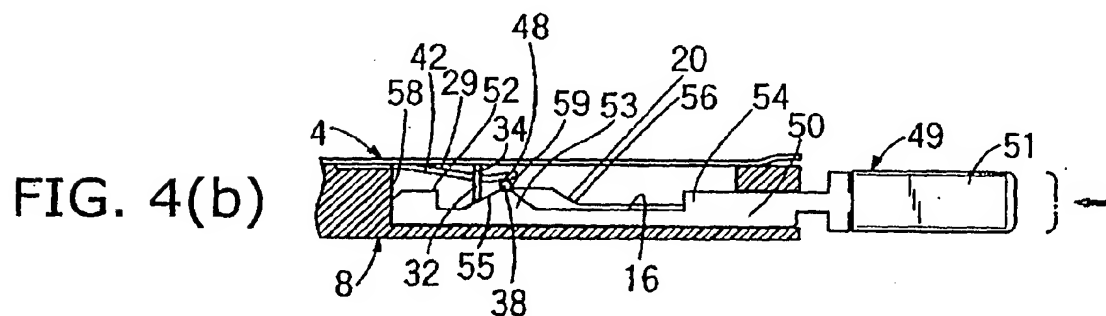
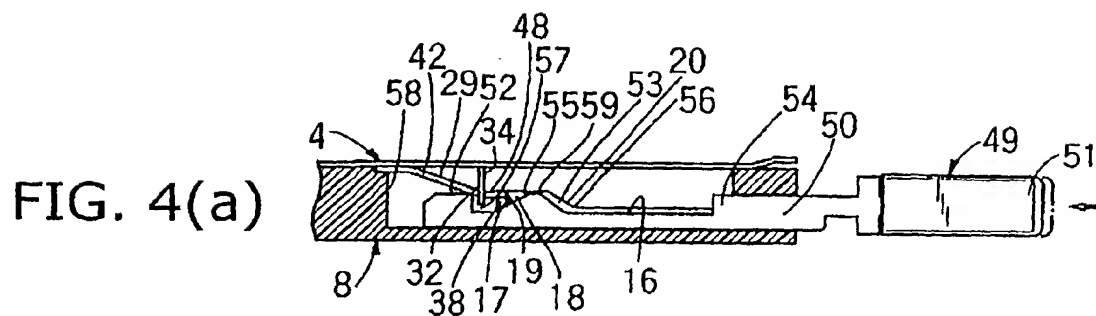


FIG. 3(d)





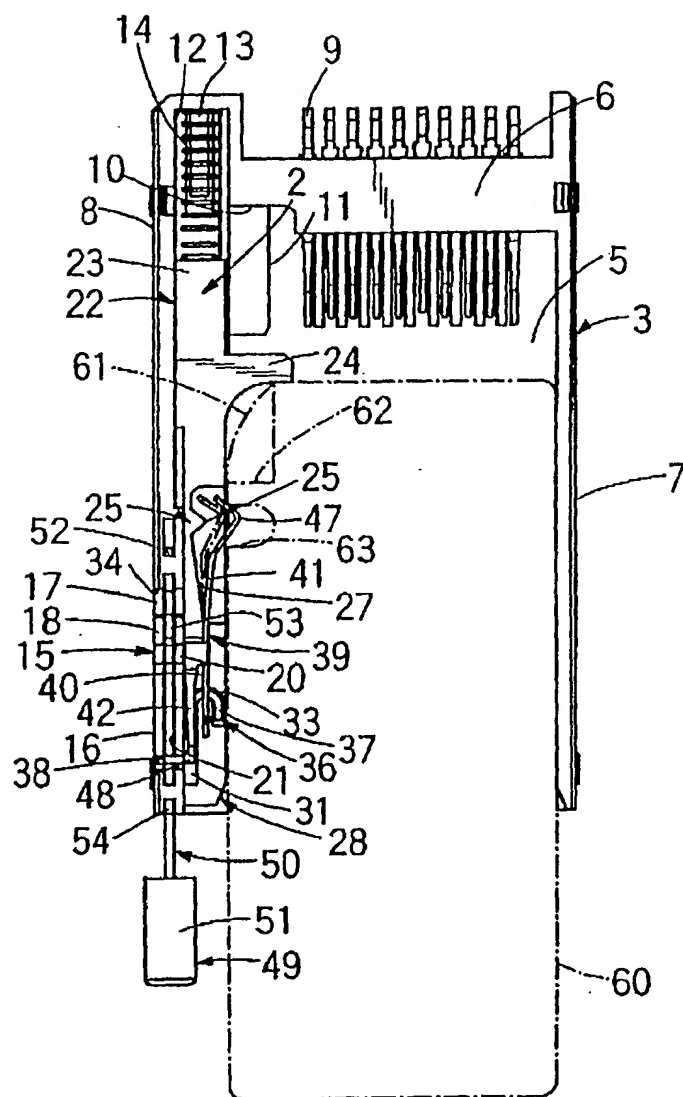


FIG. 5

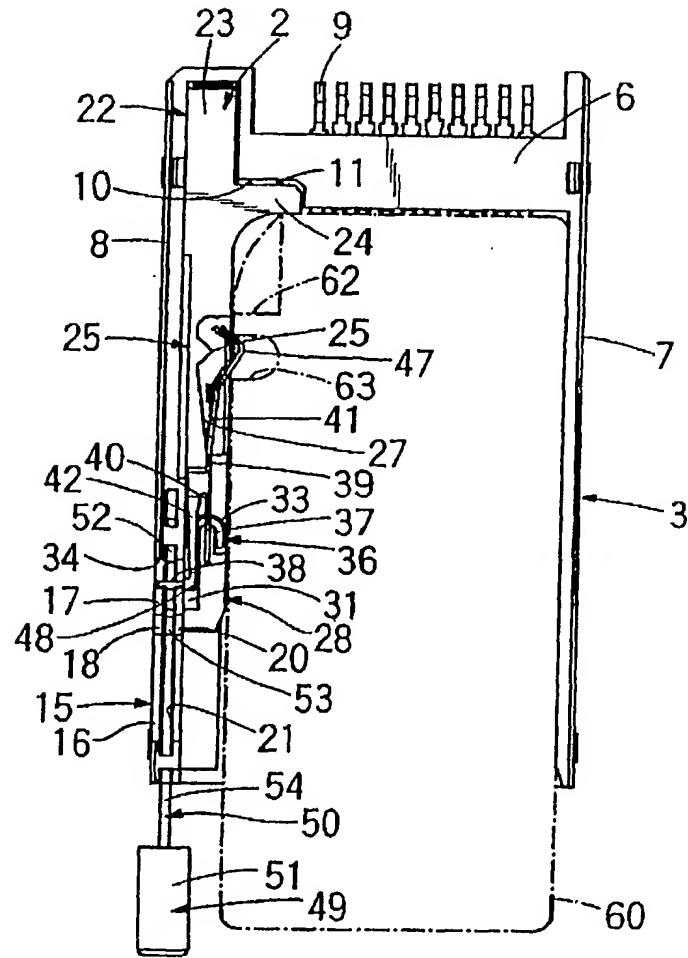


FIG. 6

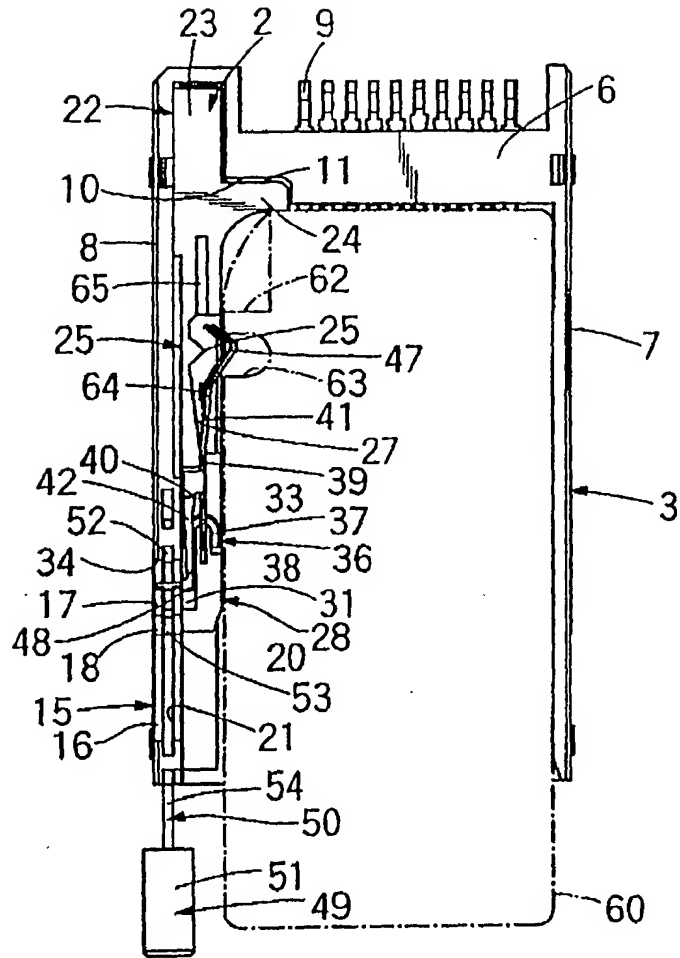


FIG. 7

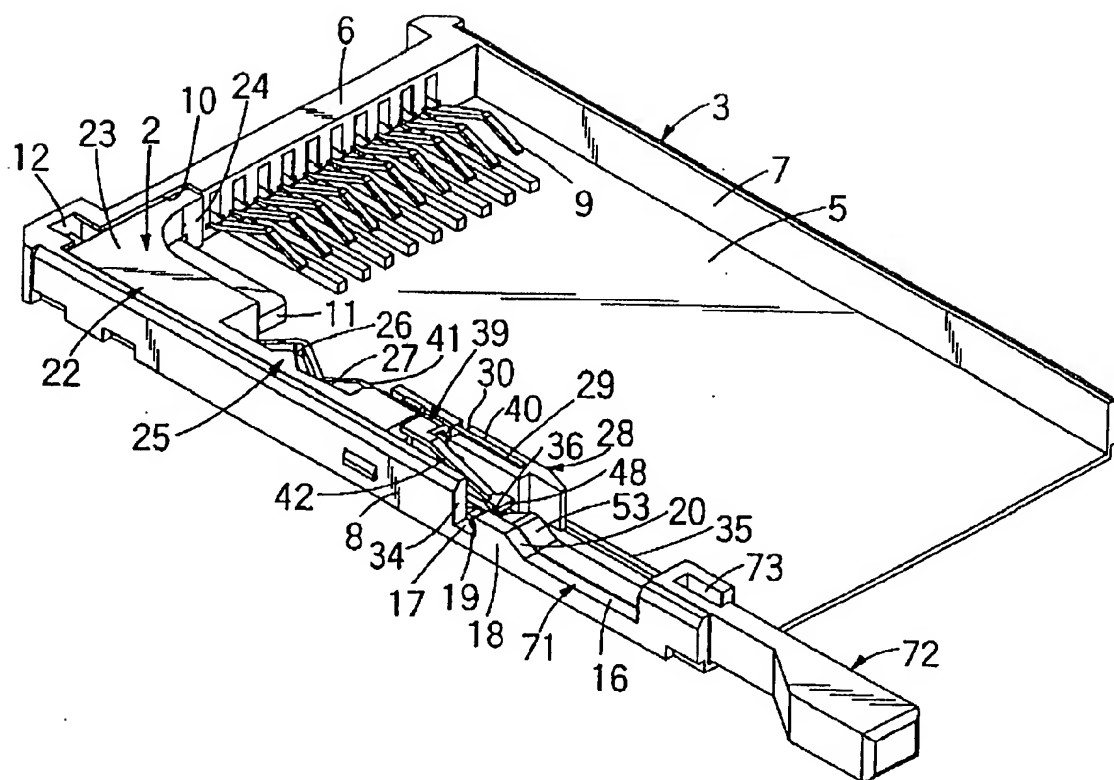


FIG. 8

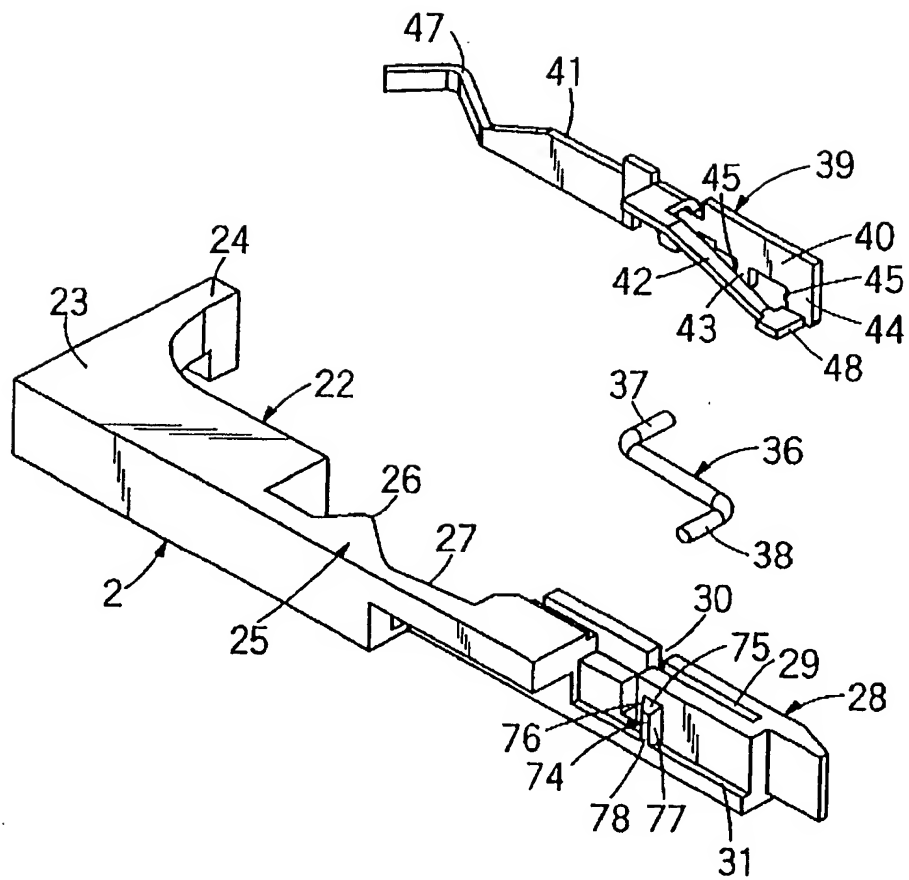


FIG. 9

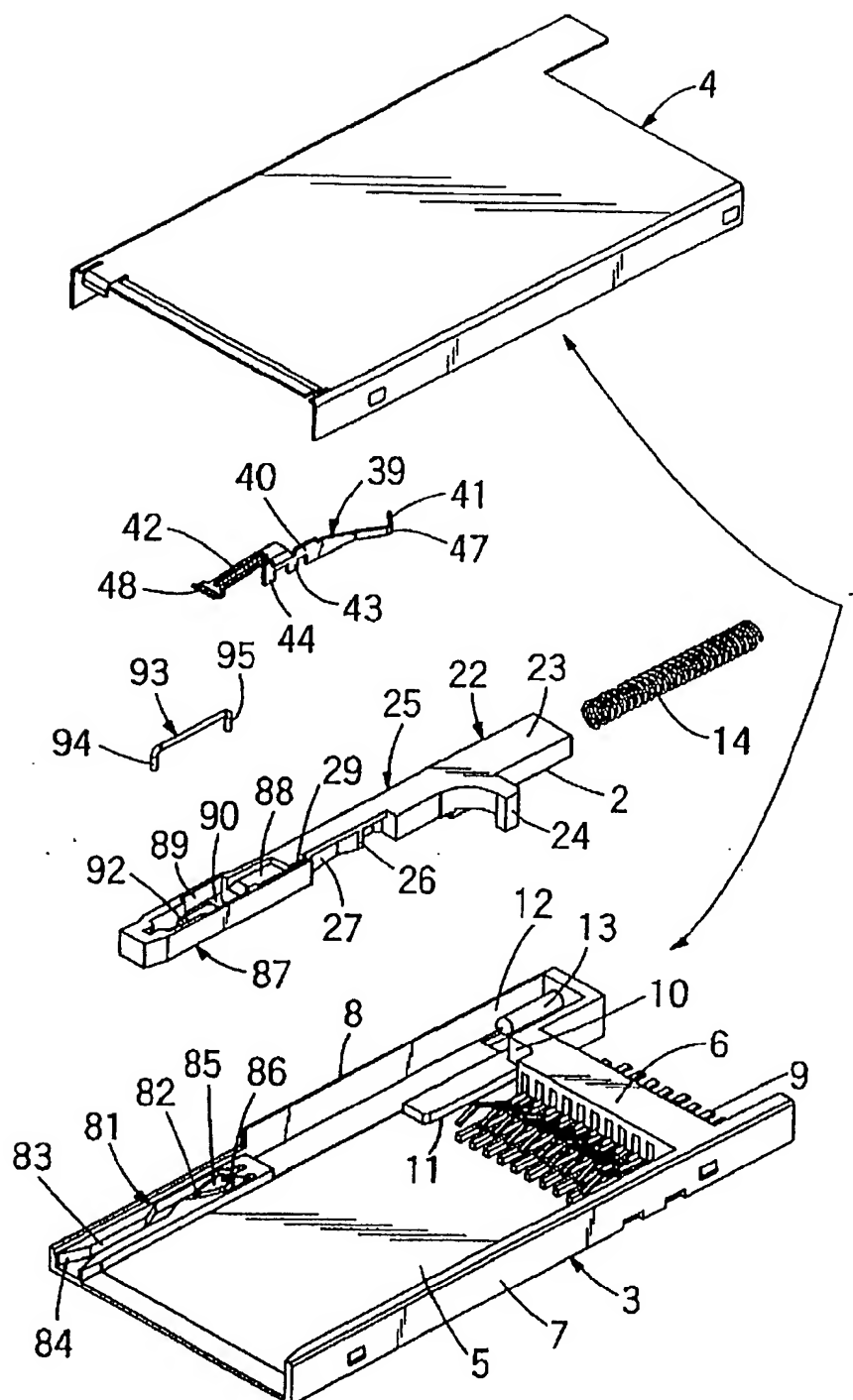


FIG. 10

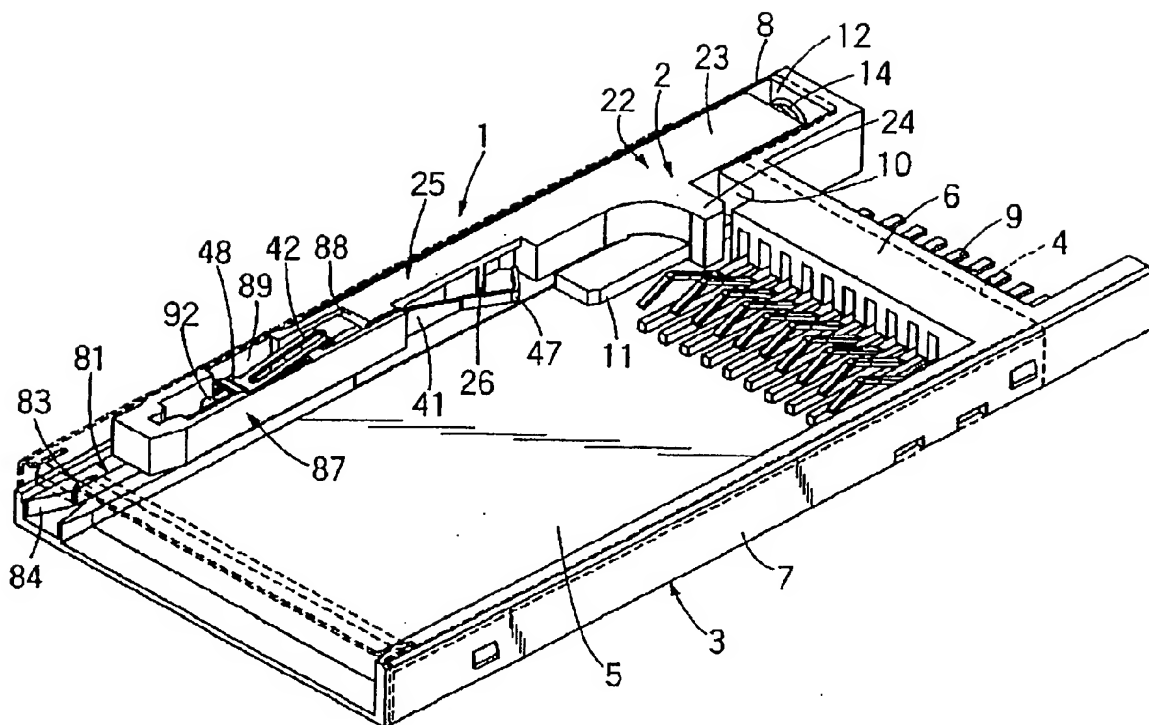


FIG. 11